

Problem	Causes(s)	Possible Solution(s)
Soft Roll (cont.)	Insufficient lay-on pressure	Increase the pressure
Stripes	Excessive air knife pressure creating extreme air discharge	Decrease air pressure
	Air pockets between film and chill roll	Increase the air knife pressure Reposition the blade
Wrinkles	Flow variation from the die	Adjust the barrel and die zones
		Adjust the die gap
	High winding tension	Adjust the line
	Non-uniform cooling (stiff edges)	Adjust web pinning
Trim the web sooner		

Westlake Polymers Corporation makes no representation or warranty, expressed or implied, as to the information described, nor does Westlake Polymers Corporation assume obligation or liability thereof.