



Application/Uses

- Food contact applications
- General purpose clarity packaging

Product Description

Westlake Polyethylene EN1820 natural is a low density formulation with outstanding optical properties, making this material an excellent choice for calendaring and as a clarity filler in coextruded applications.

Typical Physical Properties

<u>Property^a</u>		<u>Test^b Method</u>	<u>Typical Value, Units^c</u>
Melt Index (Condition 190°C/2.16 kg)		D 1238	2.0 g/10 min
Density		D 4883	920 kg/m ³ (0.920 g/cm ³)
Haze		D 1003	6.5%
Gloss @ 45°		D 2457	60
Impact		D 1709A	80 g
Tensile Strength @ Break	M.D.	D 882	34 MPa (4900 psi)
	T.D.	D 882	23 MPa (3300 psi)
Elongation (%)	M.D.	D 882	300%
	T.D.	D 882	800%
1% Secant Modulus	M.D.	D 882	207 MPa (30000 psi)
	T.D.	D 882	240 MPa (35000 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

NOTES

Test specimens for blown film: nominal thickness 1.5 mils; blow up ratio 2.4:1, die gap 50 mils.

FDA

This resin grade complies with 21 CFR 177.1520. For further information, please contact Product Regulatory Compliance.

PROCESSING

Melt temperatures of 360° F – 380° F are recommended for Westlake Chemical EN1820 with blow-up ratios of 2.4:1 or higher.

COMMENTS

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

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